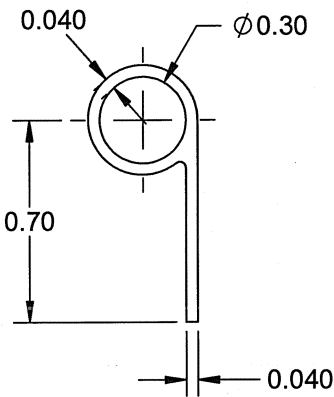
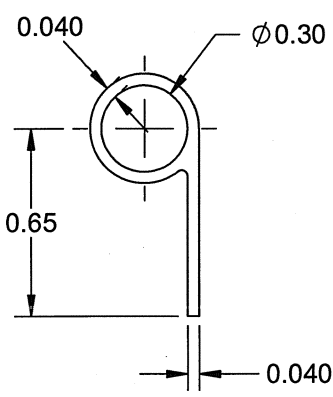


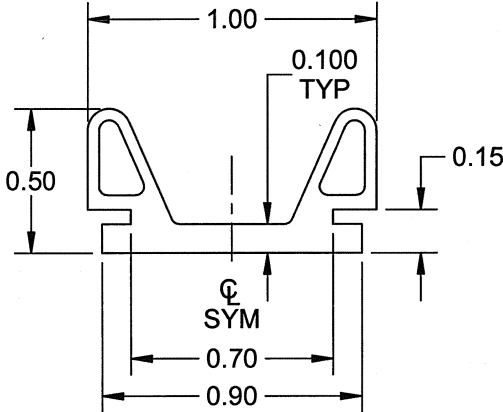
SPECIFICATION CONTROL DRAWING



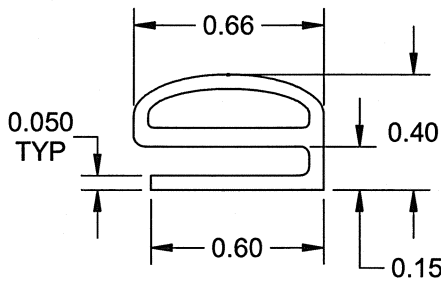
D3116-1 SEAL



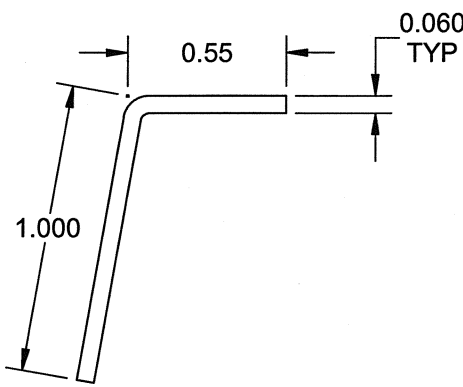
D3116-3 SEAL



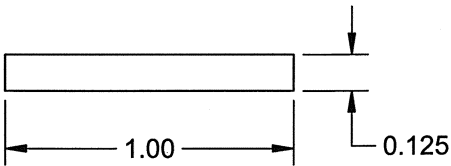
D3116-5 SEAL



D3116-7 SEAL



D3116-9 SEAL



D3116-11 SEAL

D3116-Y-XXXX SEAL
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG OF D3116-1 = D3116-1-0875
10" LONG OF D3116-3 = D3116-3-0100

DART PN	DESCRIPTION	SUPPLIER	SUPPLIER P/N	MATERIAL	COLOUR
D3116-1-XXXX	SEAL	EAGLE COPTERS	2330-08008-00	RUBBER	BLACK
D3116-3-XXXX	SEAL	EAGLE COPTERS	2330-10696-00	RUBBER	WHITE
D3116-5-XXXX	SEAL	EAGLE COPTERS	2330-00132-00	RUBBER	BLACK
D3116-7-XXXX	SEAL	MINOR RUBBER	ZX2054	RUBBER	BLACK
D3116-9-XXXX	SEAL	MINOR RUBBER	ZX1267	RUBBER	BLACK
D3116-11-XXXX	SEAL	MINOR RUBBER	100S-1.00x1/8	SILICONE TAPE 50 DUROMETER PER MIL-R-5847	RED

RELEASED
2019 MAY 07
ECN 18-529

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) ALL NON DIMENSIONED FEATURES PER CAD FILE D3116-X REV. B.SLDPRT

B	REVISED DRAWING TO CURRENT STANDARD; D3116-1/-3/-5 SUPPLIER P/N: 2330-08008-00 WAS 110-004-2, 2330-10696-00 WAS 110-160-1 & 2330-00132-00 WAS 110-031-4; UPDATE SUPPLIER COLUMN; ADDED SEAL DIMENSIONS & NOTE 8	RF	18.01.17
A	NEW ISSUE	CP	02.04.15
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO. REV. B D3116 SHEET 1 OF 1	
CHECKED	VS	TITLE SCALE SEAL NTS	
MFG. APPR.	DD	DATE 18.01.17	
APPROVED	VS	COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DE APPR.	DS		